# **Bravo Upgrade Kit Installation Instructions**

### **Bravo Door Motor Replacement Instructions**

#### **Old Motor**



**New Motor** 



#### Remove covers

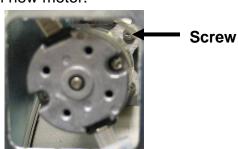
Drain clean water & waste water reservoirs and turn Bravo on to it's side or slide Bravo over the edge of a counter. Remove the plate on the bottom of the Bravo below the door motor.



**Door Motor cover plate** 

Disconnect the white and black wires to the motor. This is a DC motor so the white wire must be connected to the terminal with the red dot.

Insert a Phillips screwdriver with a shaft length of at least 5.5 inches through the opening where the cover plate was removed and remove 4 screws holding the motor assembly. Retain top coupling to reinstall with new motor.





**Top Coupling** 

Remove the old motor through the opening in the bottom of the Bravo and install the new motor and coupling retained when old motor was removed. Reconnect the white and black wires making sure the white wire is connected to the terminal with the red dot.

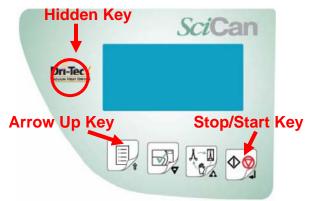
When the Bravo is powered ON you will usually get a locking problem error code. Reset the new door motor using the attached instructions.

#### **Bravo Door Motor Reset for Gam PCB**

Remove the cover Remove the X21 jumper located above the battery



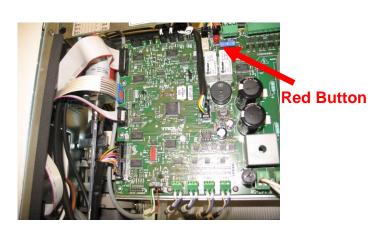
Push on the hidden key while turning the power switch ON
The message "Locking Device" will be displayed on the LCD
Release the hidden key and press the stop/start key to release the door locking mechanism
Open the door and press the arrow up key to exit this condition and start the self test
Switch off the Bravo at the end of the self test and reinstall jumper X21
Switch the Bravo ON and run a sterilization cycle





## **Door Motor Reset for Troll PCB**

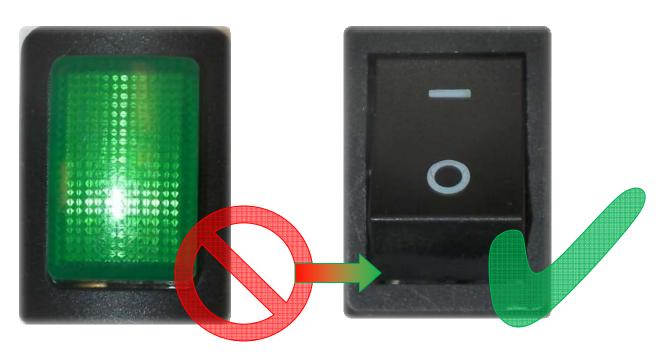
Push on the hidden key while turning the power switch ON
The message "Locking Device" will be displayed on the LCD
Release the hidden key and press the stop/start key to release the door locking mechanism
Open the door and press the arrow up key to exit this condition and start the self test
If the door overload function has been triggered, there is no more beeping sound when pressing the keypad remove the cover and reset the red button on the PCB.



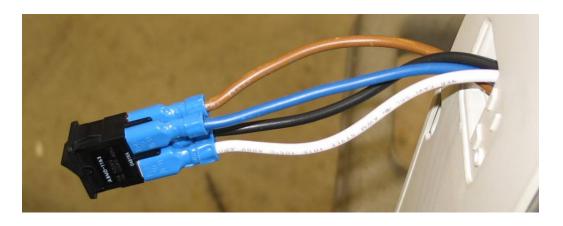
## **Bravo Power Switch Replacement Instructions**

**Old Power Switch** 

**New Power Switch** 



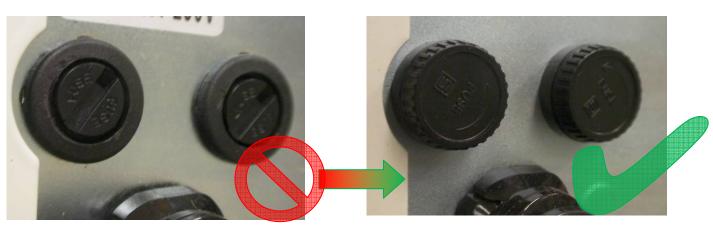
When replacing the power switch connect the wires from the fuse holders to the top terminals of the switch and connect the wires to the filter board to the bottom terminals of the switch. White or blue wires (neutral wires) should be on one side of the switch and black or brown wires (positive wires) on the other side of the switch. The wires can be brought through the mounting hole for the switch and connected to the switch. Then push the switch into the mounting hole and lock into place.



# **Bravo Fuse Holder Replacement**

#### **Old Fuse Holder**

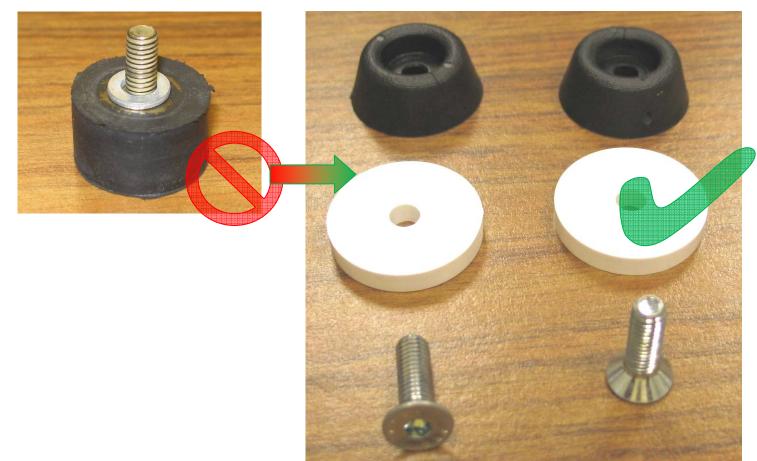
#### **New Fuse Holder**



When replacing fuse holders connect white & blue wires to one fuse holder and black and brown wires to the other fuse holder.

# **Bravo Rear Leg Replacement**

Old Leg New Leg

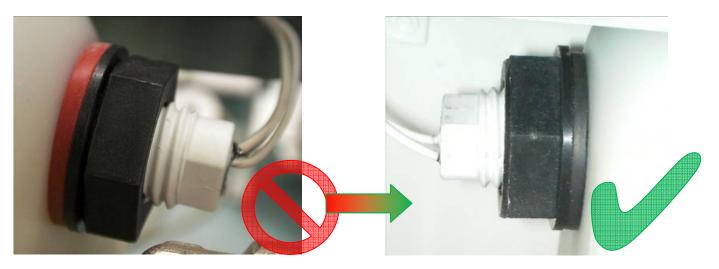


Note: Requires 9/16 Allen Wrench

## **Bravo Float Switch Replacement Instructions**

#### Old Float Switch (orange gasket)

#### **New Float Switch (black gasket)**



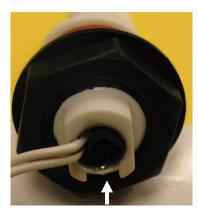
Remove cover

Drain clean water & waste water reservoirs

When replacing more than one float switch always complete installation of the first switch before removing the second switch so the wiring plugs do not get connected to the wrong terminals.

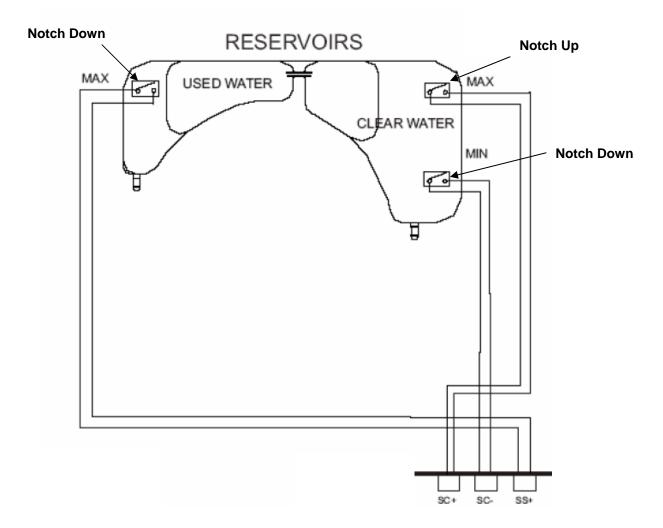
The float switch for the waste water tank (part # 97668046) will have a longer wire than the clean water reservoir float switches (part #97668045).

When install the float switch always observe the direction of the notch on the rear of the switch. The waste water tank switch the notch goes down, the clean water reservoir lower switch (water level minimum) the notch goes down and the clean water reservoir upper switch (water level maximum) the notch goes up.



**Notch** 

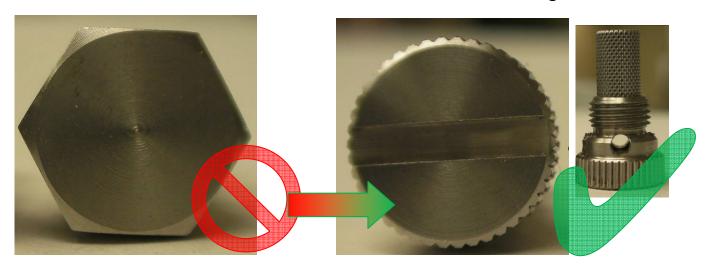
The float switch wires connect to the top of the PCB on the left. The waste water tank switch connects to terminal SS+, The clean water reservoir lower switch (minimum level) connects to terminal SC- and the clean water reservoir upper switch (maximum level) connects to terminal SC+.



# **Chamber Filter Fitting Replacement**

Old Chamber Filter Fitting

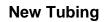
**New Chamber Filter Fitting** 





# **Tubing Replacement**

## **Old Tubing**







Replace tubing from water pump to steam generator and tubing from steam generator to chamber.

