

# Hydrim C61 G4 Bottom RPM Sensor Removing & Reinstalling Part #01-113681S

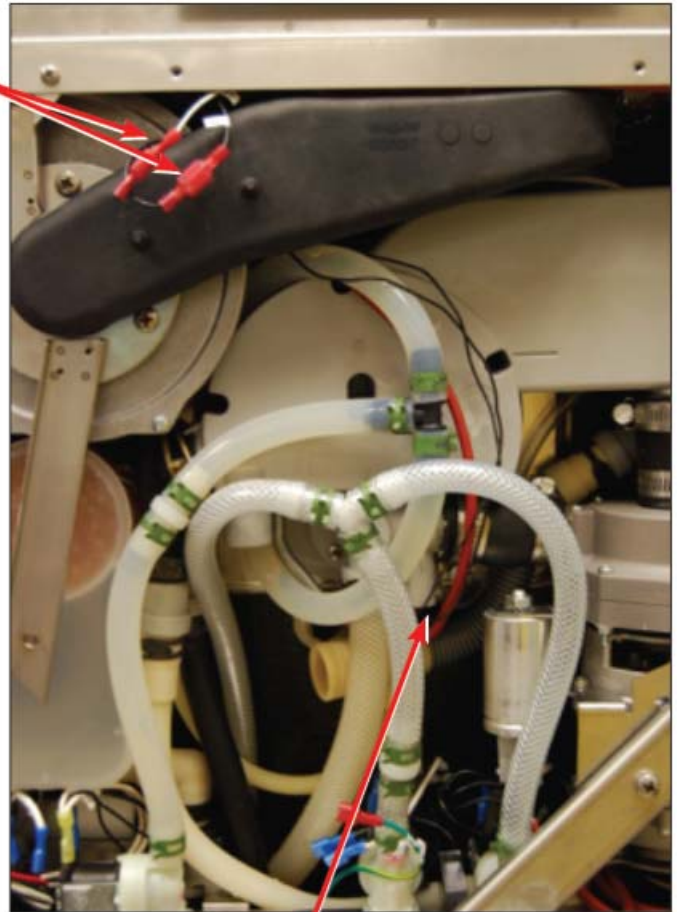
## Removing & Reinstalling Bottom RPM Sensor

Disconnect the detergent bag and remove bag and drawer.  
Run a shipping cycle to drain the unit, disconnect power and flip unit onto its back.  
Remove bottom cover.  
Remove the drain pump.  
Disconnect wires 71 & 72 and pull from underneath the air intake manifold.  
With the drain pump out, unscrew by hand the black mounting nut on the lower RPM sensor.  
Unscrew sensor from the sensor housing.

To reinstall:

Hand-tighten the black nut on the sensor (Do not over tighten).  
Fish wires underneath the air intake manifold and reconnect terminals.  
Reinstall the drain pump.  
Reinstall bottom cover. To reinstall, slide the cover back into position, replace the screws and pull the rubber standoffs back through the panel. (**NOTE:** if the standoffs are not pulled through the cover, the dryer inlet duct will not function correctly.)

RPM sensor  
wires



RPM sensor

Figure 44