

Hydrim C61 G4 Chamber Door Removing & Reinstalling Part #01-113299S

Removing & reinstalling the chamber door.

Remove door fascia.

Unhook LCD bracket from service position.
(Figure 18a)

Remove door rebar by removing the 2 screws
at left and 3 screws at right. Then slide left side
up and right side up to bring it up and out of
position. (Figure 18b)

Remove latch assembly but do not disconnect
wires.

Remove 2 screws on the left inside of door and
2 screws on the right inside of door. (Figure
18c)

Pull the door out **CAUTION:** Door edges are
extremely sharp.

To reinstall push door back into position and
fasten screws. Reattach latch assembly, door
rebar and door fascia.

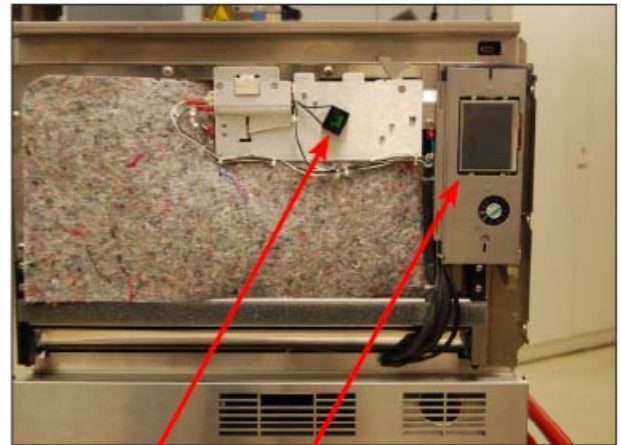


Figure 18a
door latch assembly LCD bracket

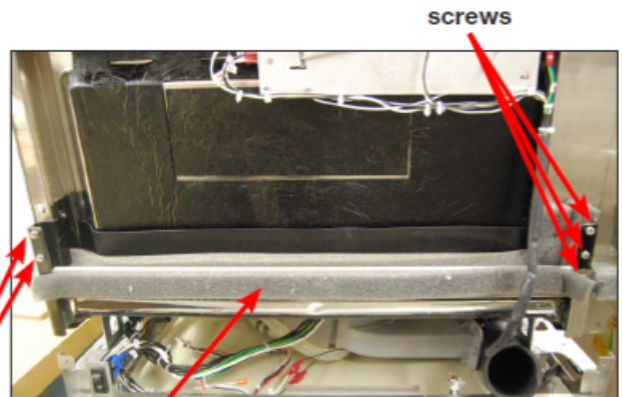


Figure 18b
screws door rebar screws



Figure 18c
screws screws