

## Hydrim C61 G4 Door Seal Removing & Reinstalling Part #01-113661S



Figure 21a



Figure 21b

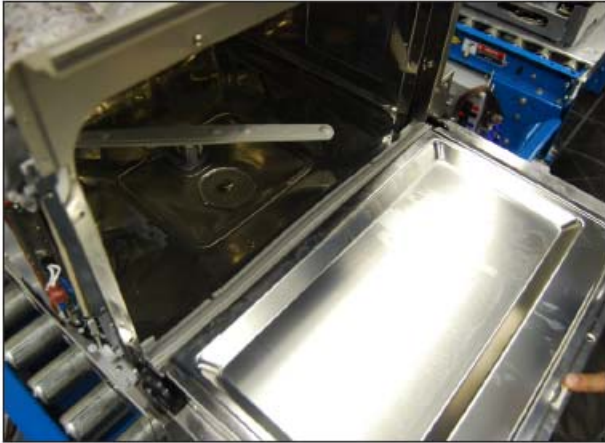


Figure 21c



Figure 21d

### Removing & reinstalling the door seal

To replace the door seal:

Use a silicone sealant to adhere the new door seal to the chamber. Ensure the inside surface is clean and dry and run 2 thick beads of silicone, the width of the new seal apart, from left to right and up the sides to the edges. (Figure 21b)

Put one end of the seal into place pushing it firmly up under the door edge, then put the other end into place. Then push the middle section into place ensuring it does not bulge out.

Slowly close the door, holding the middle of the new door seal to keep it in position. (Figure 21c & 21d)

Allow to dry for 12 hours before use.