

Hydrim C61 G4 Dosing/Bellows Pump Removing & Reinstalling Part #01-113306S

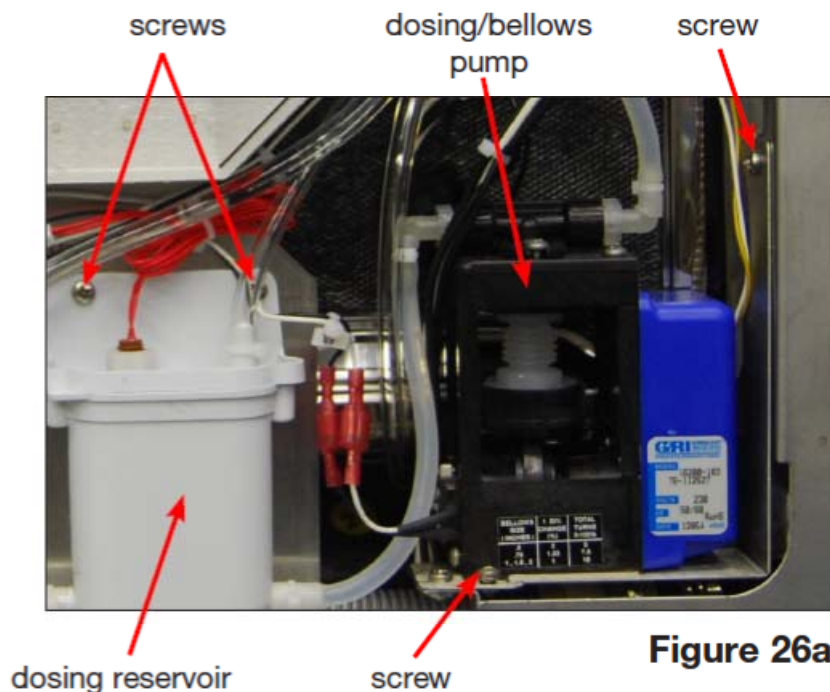


Figure 26a

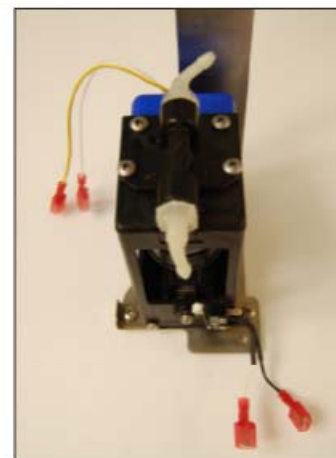


Figure 26b

Removing & reinstalling Dosing/Bellows pump

Disconnect chemical bag, run shipping cycle to drain system, power off unit and disconnect power cord.

Remove right side cover.

Cut the cable ties on the inlet and outlet tubes.

Disconnect wires 53 & 54 from microswitch.

Disconnect yellow wire from 22 & white wire from 33/34.

Remove 2 screws to detach bracket from chassis.

Pull tubing from inlet and outlet connections.

Lift the dosing/bellows pump out and remove 2 screws to detach dosing/bellows pump from bracket.

To reinstall:

Reattach dosing/bellows pump to bracket using 2 screws.

Fasten bracket to chassis using 2 screws.

Connect wires 53/54 to microswitch.

Connect yellow wire to 22 and white wire to 33/34.

Reattach tubing with cable ties.

Reinstall right side cover.