

Hydrim C61 G4 Drain Pump Removing & Reinstalling Part #01-113303S

Removing & Reinstalling Drain Pump

Disconnect the detergent bag and remove bag and drawer.

Run a shipping cycle to drain the unit, disconnect power and flip unit onto its back.

Remove bottom cover.

Remove the screws from the bracket to detach the pump from the diagonal brace. (Figure 42a)

Remove diagonal brace.

Loosen the hose clamp to the pump

Pull down on the pump (**CAUTION:** pump will still have residual water.)

Pull drain pump out a bit to access the clamp on the outlet hose to the drain and remove this clamp.

Disconnect wiring.

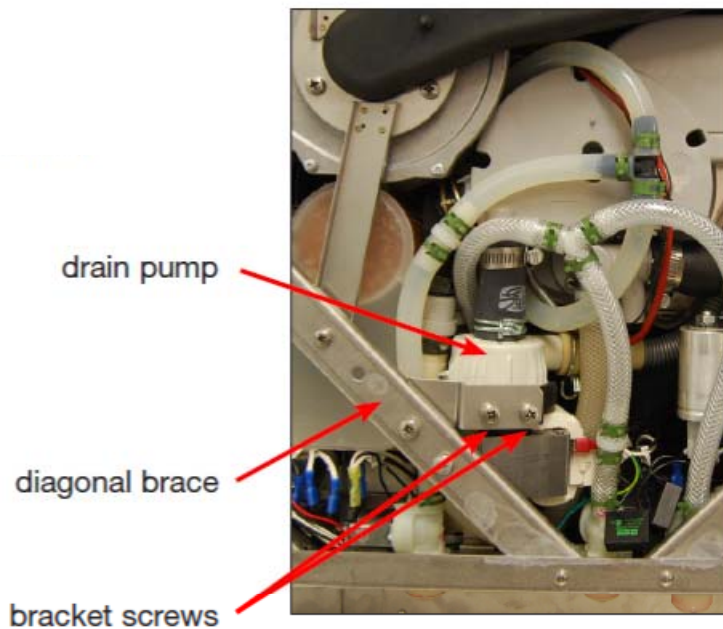


Figure 42a

To reinstall:

Reconnect the wires.

Connect the outlet hose first and then the inlet hose, tightening clamp connections.

Reinstall bracket.

Reinstall diagonal brace.

Reinstall bottom cover. To reinstall, slide the cover back into position, replace the screws and pull the rubber standoffs back through the cover. (**NOTE:** if the rubber standoffs are not pulled through the cover, the dryer inlet duct will not function correctly.)

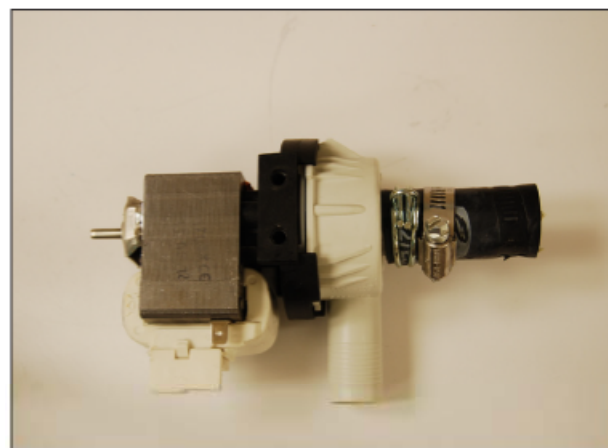


Figure 42b