Hydrim C61 G4 IO Board
Removing & Reinstalling
Part #01-113310S

Removing & Reinstalling the IO Board

Turn off unit and disconnect power source.

Remove right side cover.

Disconnect all connectors on IO board.
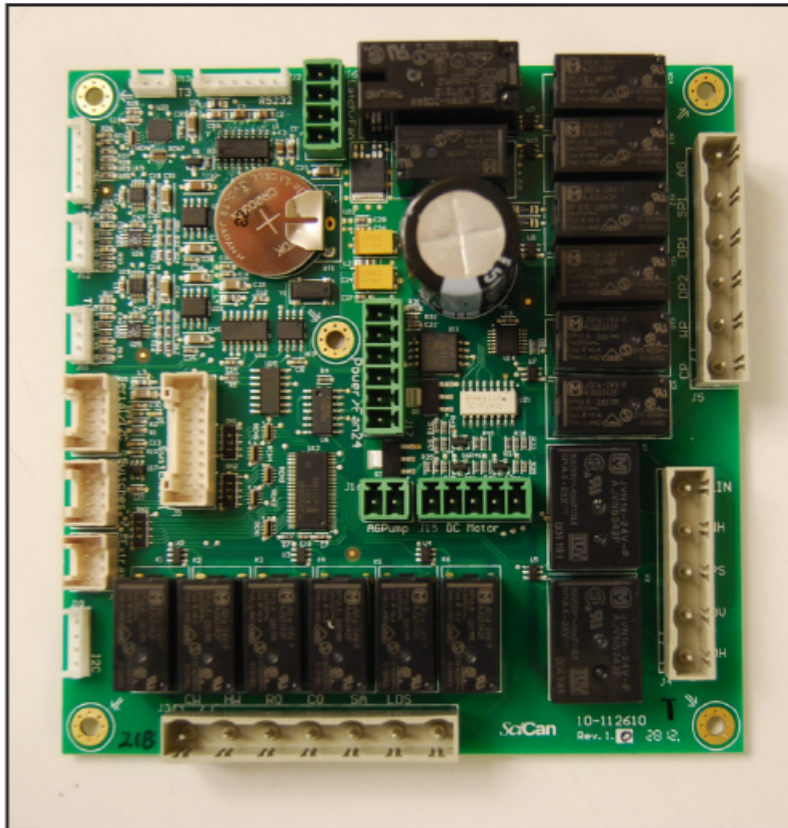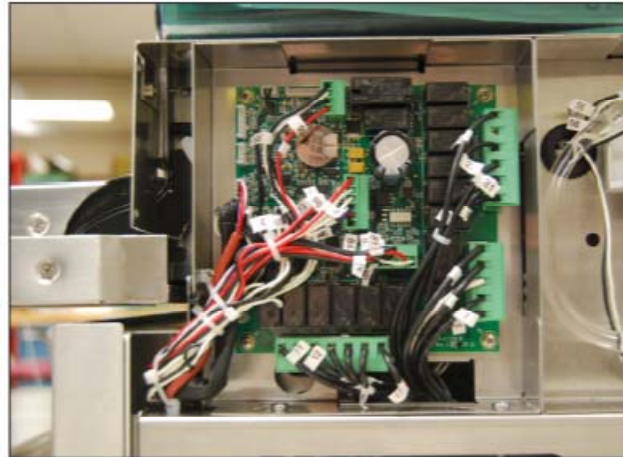
Remove 5 screws fastening IO board.

Figure 27a

To reinstall:

Ensure unit is disconnected from power source.

With IO board in place, replace 5 screws.

Reconnect all connectors. **NOTE:** All connectors have unique ports. See Figures 27a, 27b & the schematic in Appendix A for reference.

Figure 27b

Appendix A
Hydrim C61 G4 Electrical Schematic