

Hydrim C61 G4 Pressure Switch Removing & Reinstalling Part #01-113265S

Removing & Reinstalling the Pressure Switch

Remove the top, right side and back covers.

Remove power supply fan.

Remove wiring from pressure switch.

Remove 2 screws connecting the rear upper cross-member of the chassis and the left upright to access the snap mount that fastens the pressure switch to the pressure switch bracket.

Remove the screw connecting the chemical bracket and the power source bracket.

Using needle nose pliers, squeeze the snap mount to release the pressure switch.

Unclip the locking clip on the tubing and pull the pressure switch free of the tubing.

To reinstall:

Before reattaching the pressure switch male end to the tubing, use a syringe to pump a small amount of air into the tube. This will purge any fluid from the pressure tube.

Slide the locking clip over the tubing and insert the pressure switch outlet into the tubing and lock the clamp or cable tie.

Reconnect the rear upper cross-member and left upright.

Reconnect the chemical bracket and power source bracket.

Reinstall the power source fan.

Reconnect the wiring according to Figure 29c.

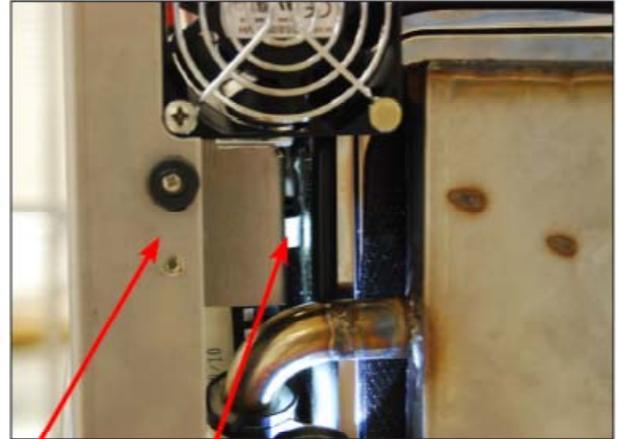


Figure 29a
left upright snap mount pressure switch bracket

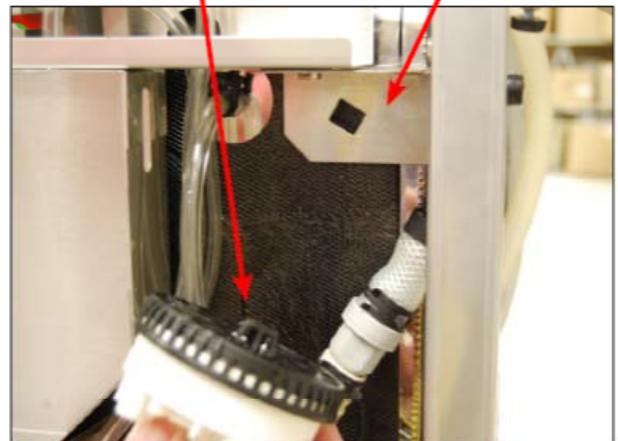


Figure 29b

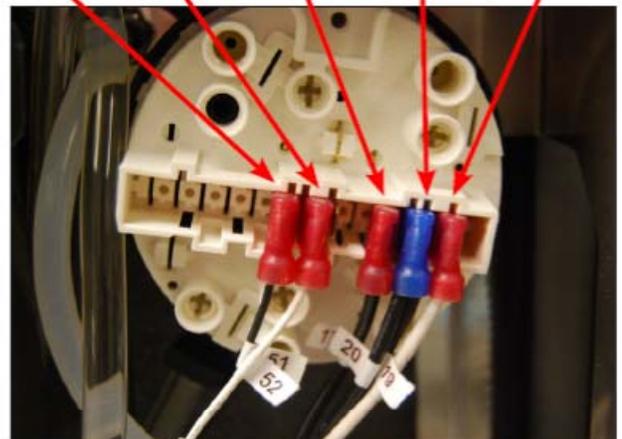


Figure 29c