

Hydrim C61 G4 Recirculation Pump Removing & Reinstalling Part #01-113304S

Removing & Reinstalling Recirculation Pump

Disconnect the detergent bag and remove bag & drawer. Run a shipping cycle to drain the unit, disconnect power and flip unit onto its back.

Remove bottom cover.

Loosen and remove the hoses clamps on both the inlet and outlet hoses of the recirculation pump.

Remove the diagonal brace (4 screws). (Figure 40a)

Disconnect wires.

Pull down on the recirculation pump to disconnect it and pull it out.

To reinstall:

Place pump into position.

Reattach wires in the following sequence:

- Red – 34/35
- Yellow/green – 43
- Brown – 18

Attach hoses and tighten hose clamps.

Reattach diagonal brace.

Reinstall bottom cover. To reinstall, slide the cover back into position, replace the screws and pull the rubber standoffs back through the cover. (**NOTE:** if the rubber standoffs are not pulled through the cover, the dryer inlet duct will not function correctly.)

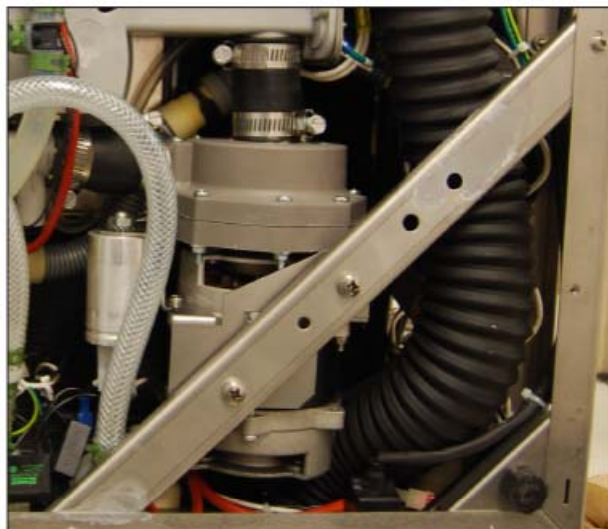


Figure 40a

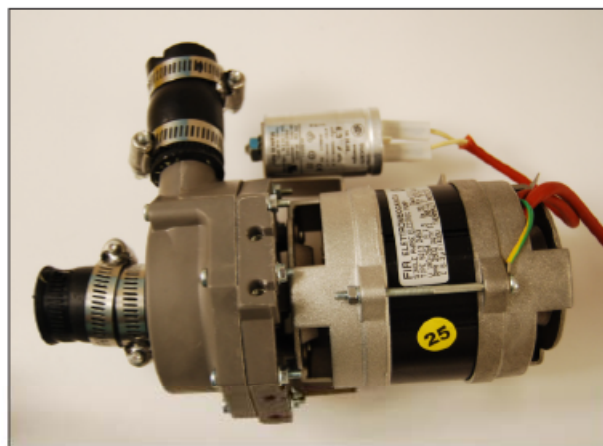


Figure 40b