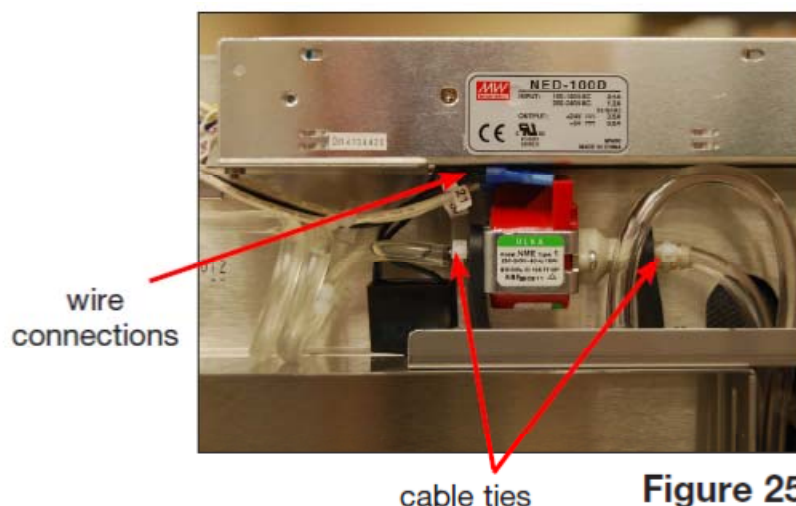


# Hydrim C61 G4 Reservoir Filling Pump

## Removing & Reinstalling

### Part #01-113307S



#### Removing & reinstalling the reservoir filling pump

Disconnect the chemical bag and run shipping cycle to drain dosing system.

Turn off unit and disconnect power cord.

Remove right side cover.

Remove 2 wires connected at top of pump.

Cut cable ties on input and output tubing.

Pull pump out from between rubber mounts.

To reinstall:

Put pump into position between rubber mounts and attach tubing to inlet and outlet.

Fasten the tubing to the pump with cable ties.

Reattach 2 wires.

Run device test on service menu before replacing right side cover.

Reinstall right side cover.