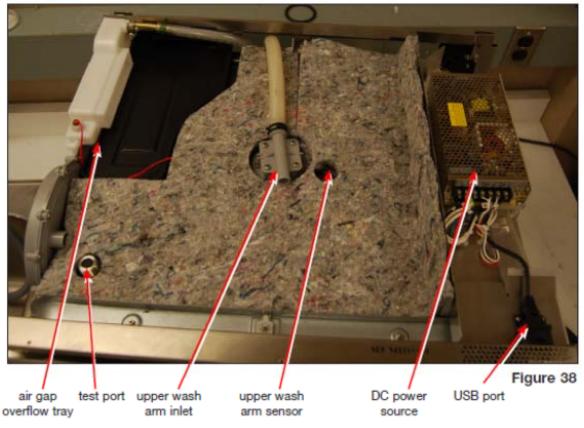
Hydrim C61 G4 USB Port Removing & Reinstalling Part #01-113261S



## Removing & Reinstalling USB Port

Remove top, left and right covers.

Remove chemical bracket.

Remove 2 screws holding USB port to chassis.

Remove door fascia.

Remove kickplate.

Disconnect USB from LCD controller board.

Cut cable ties on wiring harness and pull cable through to remove.

To reinstall: Thread USB cable to LCD controller board and connect. Fasten USB port to chassis. Reinstall kickplate, door fascia, chemical bracket and covers.