

Hydrim C61 G4 Water Softener System

Removing & Reinstalling

Part #01-113325S

Removing & Reinstalling Water Softener System

Disconnect the detergent bag and remove bag and drawer. Run a shipping cycle to drain the unit and disconnect power.

Remove the top and left covers.

From inside the chamber, remove the water softener system ring nut. (Figure 46a)

Flip unit onto its back.

Remove the bottom cover.

Remove the diagonal brace.

Remove the 4 screws on the dryer bracket and the 2 screws connecting the bracket to the chassis. (Figure 46b)

Disconnect wires to the solenoid and wires for the salt level sensor.

Pull water softener outwards (**CAUTION:** will contain residual water) to access and disconnect the outlet hose and remove water softener.

To reinstall:

Reconnect the outlet hose and push the water softener system back into position (lubricate the air gap inlets with silicone if necessary).

From inside the chamber, fasten the ring nut tightly (**NOTE: DO NOT** tighten by hand.

Fasten this nut properly to avoid leaks.

Reconnect tubing.

Reconnect wiring.

Reinstall bottom cover. To reinstall, slide the cover back into position, replace the screws and pull the rubber standoffs back through the cover. (**NOTE:** if the rubber standoffs are not pulled through the cover, the dryer inlet duct will not function correctly.)



ring nut

Figure 46a

water softener

dryer bracket

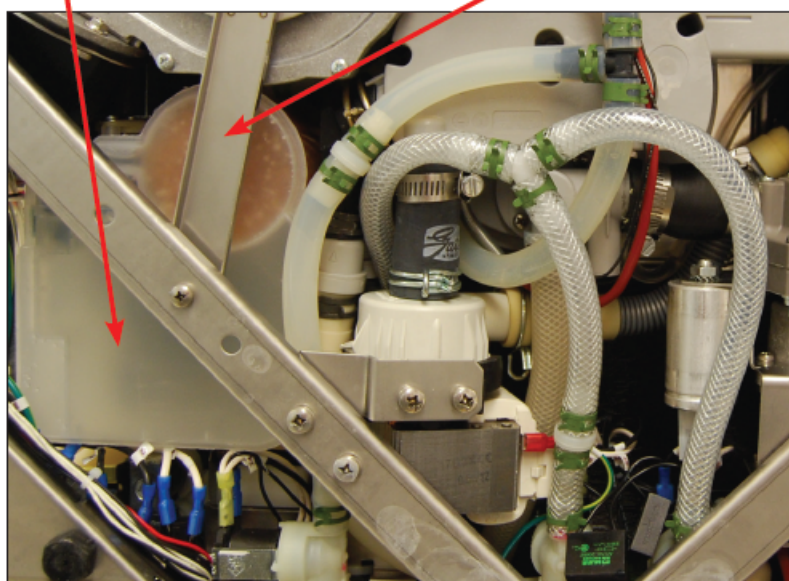


Figure 46b



Figure 46c