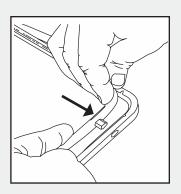
REPLACING THE STATIM® 7000 CASSETTE SEALS

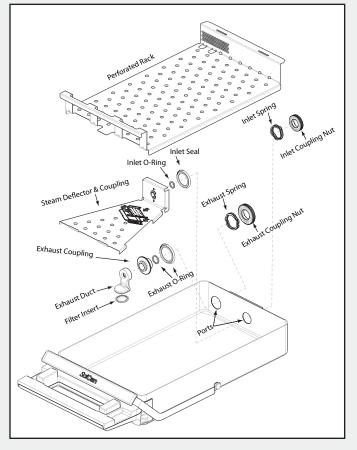
To change the cassette lid seal, follow these steps:

- 1. Place the cassette lid and the new seal on a clean work surface.
- 2. Examine the position of the old seal in the cassette lid and arrange the new seal in the same orientation, next to the lid.
- 3. Remove the old seal and discard.
- 4. Clean any residue out of the seal channel and flush out the channel with distilled water.
- 5. Lubricate the new seal with the liquid seal lubricant provided.
- 6. Align the RFID tag in the new seal with the holes in the lid.
- 7. Insert the rounded edge of the seal under the round lip of the lid.



To change the cassette tray seals (O-Rings), follow these steps:

- 1. Remove the perforated rack (01-110294S)
- 2. Remove the tray exhaust duct (01-110297S)
- 3. Unscrew the exhaust coupling (Cassette Outlet Coupling 7000, 01-110292S) and carefully remove the O-ring and seal.
- 4. Find the matching seal from the kit and install onto the port.
- 5. Secure the exhaust coupling to the cassette ensuring the metal spring is on the outer wall of the cassette.
- 6. Unscrew the inlet coupling and steam deflector (Cassette Inlet Coupling 7000, 01-110291S) and carefully remove the O-Ring and seal.
- 7. Find the matching seal from the kit and install onto the port.
- 8. Secure the second coupling to the cassette ensuring the metal spring is on the outer wall of the cassette.
- 9. Replace the exhaust duct and perforated rack.



NOTE: The O-rings should be lubricated with the cotton swabs included in the kit if there is any resistance inserting the cassette, and every 250 cycles.

NOTE: During a cycle, steam may appear between the lid and the tray. If this persists, remove the cassette and check that the seal is correctly installed.

Be careful. The metal parts may be hot, and the cassette may contain hot steam. For the unit to function effectively, the steam deflector and perforated rack MUST be placed back in the cassette in the proper position.

Replacement seals are available from SciCan (p/n 01-110295S Cassette, Seal Kit).

